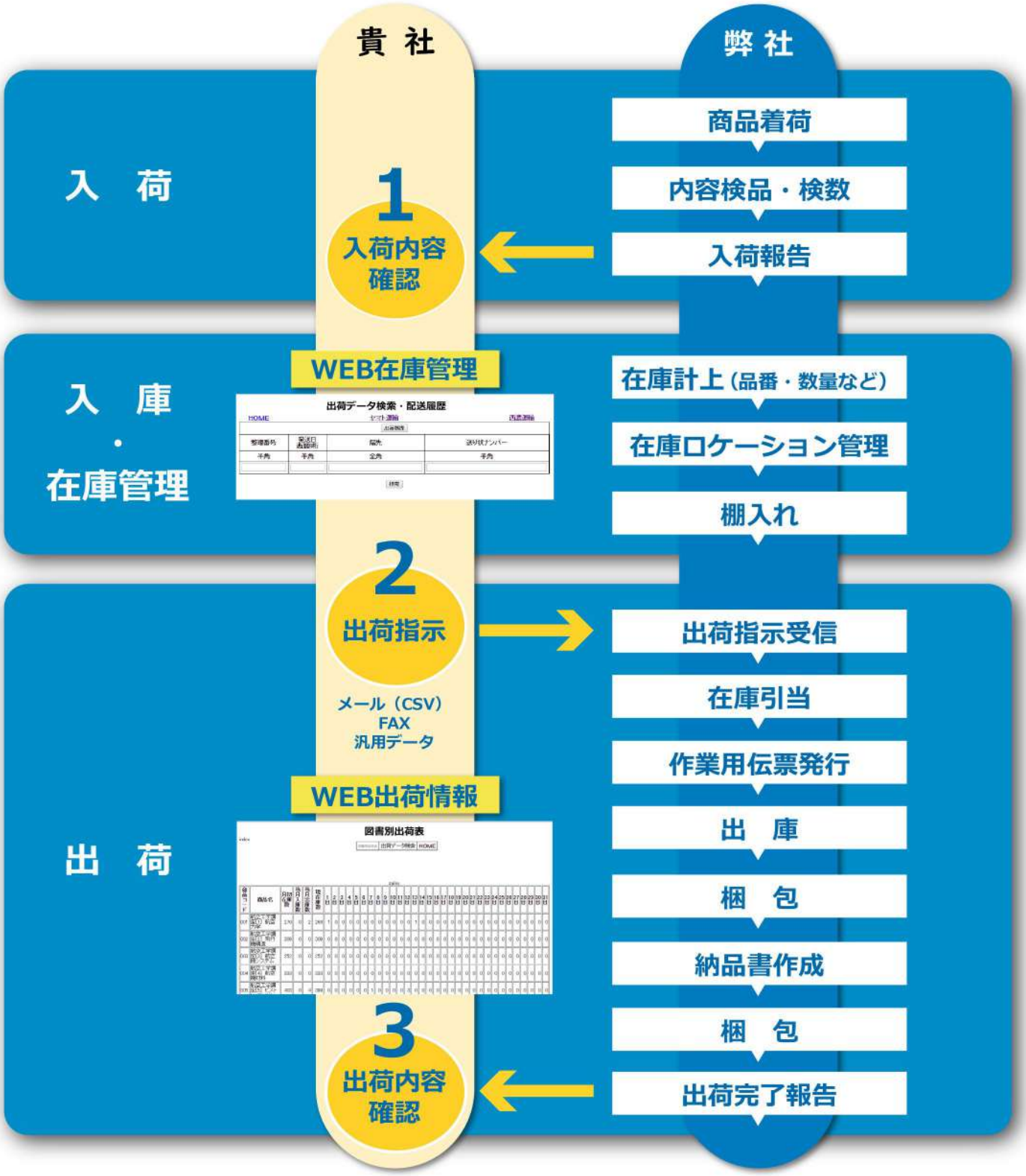在庫・出荷管理作業フロー